## IN THE CLAIMS

Please amend the claims as follows:

Claims 1-98 (Canceled).

Claim 99 (New): A method of image formation comprising:

forming an image on a recording medium so that a discomfort index S of sound obtained by the following tone quality evaluation equation (a) expressed in a regression equation, using regression coefficients of loudness value, sharpness value, tonality value, and impulsiveness value of psychoacoustic parameters obtained from an operating noise at a position away from an end face of an image formation apparatus by a predetermined distance:

 $S = A \times (loudness \ value) + B \times (sharpness \ value) + C \times (tonality \ value) + D \times (impulsiveness \ value) + E, where$ 

 $0.209 \le A \le 0.249$ 

 $0.308 \le B \le 0.439$ 

 $3.669 \le C \le 4.984$ 

 $0.994 \le D \le 1.461$ 

 $-4.280 \le E \le -3.274$ 

... (a)

satisfies the condition of:

 $S \le 0.6708 \times Ln (ppm) - 2.824$ 

 $16 \le ppm \le 70$ , and

where ppm is defined as the number of sheets of A4 lateral size paper printed in one minute, and Ln is natural logarithm.

Claim 100 (New): A method of image formation comprising:

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forming an image on a recording medium so that a discomfort index S of sound obtained by the following tone quality evaluation equation (a) expressed in a regression equation, using regression coefficients of loudness value, sharpness value, tonality value, and impulsiveness value of psychoacoustic parameters obtained from an operating noise at a position away from an end face of an image formation apparatus by a predetermined distance:

 $S = A \times (loudness\ value) + B \times (sharpness\ value) + C \times (tonality\ value) + D \times (impulsiveness\ value) + E, where$ 

$$0.209 \le A \le 0.249$$

$$0.308 \le B \le 0.439$$

$$3.669 \le C \le 4.984$$

$$0.994 \le D \le 1.461$$

$$-4.280 \le E \le -3.274$$

... (a)

satisfies the condition of:

$$S \le 0.5436 \times Ln (ppm) - 2.5795$$

$$16 \le ppm \le 70$$
, and

where ppm is defined as the number of sheets of A4 lateral size paper printed in one minute, and Ln is natural logarithm.

Claim 101 (New): A method of image formation comprising:

forming an image on a recording medium so that a discomfort index S of sound obtained by the following tone quality evaluation equation (a) expressed in a regression equation, using regression coefficients of loudness value, sharpness value, tonality value, and impulsiveness value of psychoacoustic parameters obtained from an operating noise at a position away from an end face of an image formation apparatus by a predetermined distance:

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 $S = A \times (loudness \ value) + B \times (sharpness \ value) + C \times (tonality \ value) + D \times (impulsiveness \ value) + E, where$ 

$$A = +0.229$$

$$B = +0.373$$

$$C = +4.327$$

$$D = +1.202$$

$$E = -3.767$$

... (a)

satisfies the condition of:

$$S \le 0.6708 \times Ln (ppm) - 2.824$$

$$16 \le ppm \le 70$$
, and

where ppm is defined as the number of sheets of A4 lateral size paper printed in one minute, and Ln is natural logarithm.

Claim 102 (New): A method of image formation apparatus comprising:

forming an image on a recording medium so that a discomfort index S of sound obtained by the following tone quality evaluation equation (a) expressed in a regression equation, using regression coefficients of loudness value, sharpness value, tonality value, and impulsiveness value of psychoacoustic parameters obtained from an operating noise at a position away from an end face of an image formation apparatus by a predetermined distance:

 $S = A \times (loudness \ value) + B \times (sharpness \ value) + C \times (tonality \ value) + D \times (impulsiveness \ value) + E, where$ 

$$A = +0.229$$

$$B = +0.373$$

$$C = +4.327$$

$$D = +1.202$$

$$E = -3.767$$
 ... (a)

satisfies the condition of:

$$S \le 0.5436 \times Ln (ppm) - 2.5795$$

$$16 \le ppm \le 70$$
, and

where ppm is defined as the number of sheets of A4 lateral size paper printed in one minute, and Ln is natural logarithm.

Claim 103 (New): A method of image formation comprising:

forming an image on a recording medium so that, of loudness value, sharpness value, tonality value, impulsiveness value, and roughness value of psychoacoustic parameters obtained from an operating noise at a position away from an end face of an image formation apparatus by a predetermined distance, the roughness value satisfies the condition of not larger than 2.20 (asper), and a discomfort index S of sound obtained by the following tone quality evaluation equation (a) expressed in a regression equation, using regression coefficients of loudness value, sharpness value, tonality value, and impulsiveness value:

 $S = A \times (loudness \ value) + B \times (sharpness \ value) + C \times (tonality \ value) + D \times (impulsiveness \ value) + E, where$ 

$$0.209 \le A \le 0.249$$

 $0.308 \le B \le 0.439$ 

 $3.669 \le C \le 4.984$ 

 $0.994 \le D \le 1.461$ 

$$-4.280 \le E \le -3.274$$
 ... (a)

satisfies the condition of:

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 $S \le 0.6708 \times Ln (ppm) - 2.824$ 

 $16 \le ppm \le 70$ , and

where ppm is defined as the number of sheets of A4 lateral size paper printed in one minute, and Ln is natural logarithm.

Claim 104 (New): A method of image formation comprising:

forming an image on a recording medium so that, of loudness value, sharpness value, tonality value, impulsiveness value, and roughness value of psychoacoustic parameters obtained from an operating noise at a position away from an end face of an image formation apparatus by a predetermined distance, the roughness value satisfies the condition of not larger than 2.20 (asper), and a discomfort index S of sound obtained by the following tone quality evaluation equation (a) expressed in a regression equation, using regression coefficients of loudness value, sharpness value, tonality value, and impulsiveness value:

 $S = A \times (loudness \ value) + B \times (sharpness \ value) + C \times (tonality \ value) + D \times (sharpness \ value) + D \times (sharpness$ (impulsiveness value) + E, where

 $0.209 \le A \le 0.249$ 

 $0.308 \le B \le 0.439$ 

 $3.669 \le C \le 4.984$ 

 $0.994 \le D \le 1.461$ 

 $-4.280 \le E \le -3.274$ 

... (a)

satisfies the condition of:

 $S \le 0.5436 \times Ln (ppm) - 2.5795$ 

 $16 \le ppm \le 70$ , and

where ppm is defined as the number of sheets of A4 lateral size paper printed in one minute, and Ln is natural logarithm.

Claim 105 (New): A method of image formation comprising:

forming an image on a recording medium so that, of loudness value, sharpness value, tonality value, impulsiveness value, and roughness value of psychoacoustic parameters obtained from an operating noise at a position away from an end face of an image formation apparatus by a predetermined distance, the roughness value satisfies the condition of not larger than 2.20 (asper), and a discomfort index S of sound obtained by the following tone quality evaluation equation (a) expressed in a regression equation, using regression coefficients of loudness value, sharpness value, tonality value, and impulsiveness value:

 $S = A \times (loudness \ value) + B \times (sharpness \ value) + C \times (tonality \ value) + D \times (impulsiveness \ value) + E, where$ 

$$A = +0.229$$

$$B = +0.373$$

$$C = +4.327$$

$$D = +1.202$$

$$E = -3.767$$
 ... (a)

satisfies the condition of:

$$S \le 0.6708 \times Ln (ppm) - 2.824$$

$$16 \le ppm \le 70$$
, and

where ppm is defined as the number of sheets of A4 lateral size paper printed in one minute, and Ln is natural logarithm.

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Claim 106 (New): A method of image formation comprising:

forming an image on a recording medium so that, of loudness value, sharpness value, tonality value, impulsiveness value, and relative approach value of psychoacoustic parameters obtained from an operating noise at a position away from an end face of an image formation apparatus by a predetermined distance, the relative approach value satisfies the condition of not larger than 2.21, and a discomfort index S of sound obtained by the following tone quality evaluation equation (a) expressed in a regression equation, using regression coefficients of loudness value, sharpness value, tonality value, and impulsiveness value:

 $S = A \times (loudness \ value) + B \times (sharpness \ value) + C \times (tonality \ value) + D \times (impulsiveness \ value) + E, where$ 

$$A = +0.229$$

B = +0.373

C = +4.327

D = +1.202

$$E = -3.767$$
 ... (a)

satisfies the condition of:

$$S \le 0.5436 \times Ln (ppm) - 2.5795$$

 $16 \le ppm \le 70$ , and

where ppm is defined as the number of sheets of A4 lateral size paper printed in one minute, and Ln is natural logarithm.

107 (New): A method of image formation comprising:

forming an image on a recording medium so that, of loudness value, sharpness value,

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tonality value, impulsiveness value, and relative approach value of psychoacoustic parameters obtained from an operating noise at a position away from an end face of an image formation apparatus by a predetermined distance, the relative approach value satisfies the condition of not larger than 2.21, and a discomfort index S of sound obtained by the following tone quality evaluation equation (a) expressed in a regression equation, using regression coefficients of loudness value, sharpness value, tonality value, and impulsiveness value:

 $S = A \times (loudness\ value) + B \times (sharpness\ value) + C \times (tonality\ value) + D \times (impulsiveness\ value) + E, where$ 

 $0.209 \le A \le 0.249$ 

 $0.308 \le B \le 0.439$ 

 $3.669 \le C \le 4.984$ 

 $0.994 \leq D \leq 1.461$ 

 $-4.280 \le E \le -3.274$ 

... (a)

satisfies the condition of:

 $S \le 0.6708 \times Ln (ppm) - 2.824$ 

 $16 \le ppm \le 70$ , and

where ppm is defined as the number of sheets of A4 lateral size paper printed in one minute, and Ln is natural logarithm.

Claim 108 (New): A method of image formation comprising:

forming an image on a recording medium so that, of loudness value, sharpness value, tonality value, impulsiveness value, and relative approach value of psychoacoustic parameters obtained from an operating noise at a position away from an end face of an image

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formation apparatus by a predetermined distance, the relative approach value satisfies the condition of not larger than 2.21, and a discomfort index S of sound obtained by the following tone quality evaluation equation (a) expressed in a regression equation, using regression coefficients of loudness value, sharpness value, tonality value, and impulsiveness value:

 $S = A \times (loudness \ value) + B \times (sharpness \ value) + C \times (tonality \ value) + D \times (impulsiveness \ value) + E, where$ 

 $0.209 \le A \le 0.249$ 

 $0.308 \le B \le 0.439$ 

 $3.669 \le C \le 4.984$ 

 $0.994 \le D \le 1.461$ 

 $-4.280 \le E \le -3.274$ 

... (a)

satisfies the condition of:

 $S \le 0.5436 \times Ln (ppm) - 2.5795$ 

 $16 \le ppm \le 70$ , and

where ppm is defined as the number of sheets of A4 lateral size paper printed in one minute, and Ln is natural logarithm.

Claim 109 (New): A method of image formation comprising:

forming an image on a recording medium so that, of loudness value, sharpness value, tonality value, impulsiveness value, and relative approach value of psychoacoustic parameters obtained from an operating noise at a position away from an end face of an image formation apparatus by a predetermined distance, the relative approach value satisfies the condition of not larger than 2.21, and a discomfort index S of sound obtained by the

following tone quality evaluation equation (a) expressed in a regression equation, using regression coefficients of loudness value, sharpness value, tonality value, and impulsiveness value:

 $S = A \times (loudness\ value) + B \times (sharpness\ value) + C \times (tonality\ value) + D \times (impulsiveness\ value) + E, where$ 

$$A = +0.229$$

$$B = +0.373$$

$$C = +4.327$$

$$D = +1.202$$

$$E = -3.767$$
 ... (a)

satisfies the condition of:

$$S \le 0.6708 \times Ln (ppm) - 2.824$$

$$16 \le ppm \le 70$$
, and

where ppm is defined as the number of sheets of A4 lateral size paper printed in one minute, and Ln is natural logarithm.

Claim 110 (New): A method of image formation comprising:

forming an image on a recording medium so that, of loudness value, sharpness value, tonality value, impulsiveness value, and relative approach value of psychoacoustic parameters obtained from an operating noise at a position away from an end face of an image formation apparatus by a predetermined distance, the relative approach value satisfies the condition of not larger than 2.21, and a discomfort index S of sound obtained by the following tone quality evaluation equation (a) expressed in a regression equation, using

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regression coefficients of loudness value, sharpness value, tonality value, and impulsiveness value:

 $S = A \times (loudness\ value) + B \times (sharpness\ value) + C \times (tonality\ value) + D \times (impulsiveness\ value) + E, where$ 

$$A = +0.229$$

$$B = +0.373$$

$$C = +4.327$$

$$D = +1.202$$

$$E = -3.767$$
 ... (a)

satisfies the condition of:

$$S \le 0.5436 \times Ln (ppm) - 2.5795$$

$$16 \le ppm \le 70$$
, and

where ppm is defined as the number of sheets of A4 lateral size paper printed in one minute, and Ln is natural logarithm.

Claim 111 (New): A method of image formation comprising:

forming an image on a recording medium so that a discomfort index S of sound obtained by the following tone quality evaluation equation (a) expressed in a regression equation, using regression coefficients of sound pressure level, loudness value, sharpness value, tonality value, and impulsiveness value of psychoacoustic parameters obtained from an operating noise at a position away from an end face of an image formation apparatus by a predetermined distance, and ppm value:

 $S = G \times (\text{sound pressure level}) + A \times (\text{loudness value}) + B \times (\text{sharpness value}) + C \times (\text{tonality value}) + D \times (\text{impulsiveness value}) + F \times (\text{ppm value}) + E, \text{ where}$ 

 $0.0442 \le G \le 0.0830$ 

 $0.0678 \le A \le 0.1677$ 

 $0.3629 \le B \le 0.5084$ 

 $2.5473 \le C \le 4.0677$ 

 $-0.0533 \le D \le 0.3279$ 

 $-0.0058 \le F \le 0.0006$ 

 $-3.7769 \le E \le 7.6274$ 

... (a)

satisfies the condition of:

 $S \le 0.5432 \times Ln (ppm) - 2.3398$ 

 $16 \le ppm \le 70$ , and

where ppm is defined as the number of sheets of A4 lateral size paper printed in one minute, and Ln is natural logarithm.

Claim 112 (New): A method of image formation comprising:

forming an image on a recording medium so that a discomfort index S of sound obtained by the following tone quality evaluation equation (a) expressed in a regression equation, using regression coefficients of sound pressure level, loudness value, sharpness value, tonality value, and impulsiveness value of psychoacoustic parameters obtained from an operating noise at a position away from an end face of an image formation apparatus by a predetermined distance, and ppm value:

 $S = G \times (\text{sound pressure level}) + A \times (\text{loudness value}) + B \times (\text{sharpness value}) + C \times (\text{tonality value}) + D \times (\text{impulsiveness value}) + F \times (\text{ppm value}) + E, \text{ where}$ 

 $0.0442 \le G \le 0.0830$ 

 $0.0678 \le A \le 0.1677$ 

$$0.3629 \le B \le 0.5084$$

$$2.5473 \le C \le 4.0677$$

$$-0.0533 \le D \le 0.3279$$

$$-0.0058 \le F \le 0.0006$$

$$-3.7769 \le E \le 7.6274$$

... (a)

satisfies the condition of:

$$S \le 0.416 \text{ Ln (ppm)} - 2.0952$$

$$16 \le ppm \le 70$$
, and

where ppm is defined as the number of sheets of A4 lateral size paper printed in one minute, and Ln is natural logarithm.

Claim 113 (New): A method of image formation comprising:

forming an image on a recording medium so that a discomfort index S of sound obtained by the following tone quality evaluation equation (a) expressed in a regression equation, using regression coefficients of sound pressure level, loudness value, sharpness value, tonality value, and impulsiveness value of psychoacoustic parameters obtained from an operating noise at a position away from an end face of an image formation apparatus by a predetermined distance, and ppm value:

 $S = G \times (\text{sound pressure level}) + A \times (\text{loudness value}) + B \times (\text{sharpness value}) + C \times (\text{tonality value}) + D \times (\text{impulsiveness value}) + F \times (\text{ppm value}) + E, \text{ where}$ 

$$G = +0.0636$$

$$A = +0.1178$$

$$B = +0.4356$$

$$C = +3.3075$$

$$D = +0.1373$$

F = -0.0026

$$E = -5.7022$$
 ... (a)

satisfies the condition of:

$$S \le 0.5432 \times Ln (ppm) - 2.3398$$

$$16 \le ppm \le 70$$
, and

where ppm is defined as the number of sheets of A4 lateral size paper printed in one minute, and Ln is natural logarithm.

114 (New): A method of image formation comprising:

forming an image on a recording medium so that a discomfort index S of sound obtained by the following tone quality evaluation equation (a) expressed in a regression equation, using regression coefficients of sound pressure level, loudness value, sharpness value, tonality value, and impulsiveness value of psychoacoustic parameters obtained from an operating noise at a position away from an end face of an image formation apparatus by a predetermined distance, and ppm value:

 $S = G \times (\text{sound pressure level}) + A \times (\text{loudness value}) + B \times (\text{sharpness value}) + C \times (\text{tonality value}) + D \times (\text{impulsiveness value}) + F \times (\text{ppm value}) + E, \text{ where}$ 

$$G = +0.0636$$

A = +0.1178

B = +0.4356

C = +3.3075

D = +0.1373

F = -0.0026

$$E = -5.7022$$
 ... (a)

satisfies the condition of:

 $S \le 0.416 \text{ Ln (ppm)} - 2.0952$ 

 $16 \le ppm \le 70$ , and

where ppm is defined as the number of sheets of A4 lateral size paper printed in one minute, and Ln is natural logarithm.